DRAWING MADE IN THIRD ANGLE PROJECTION

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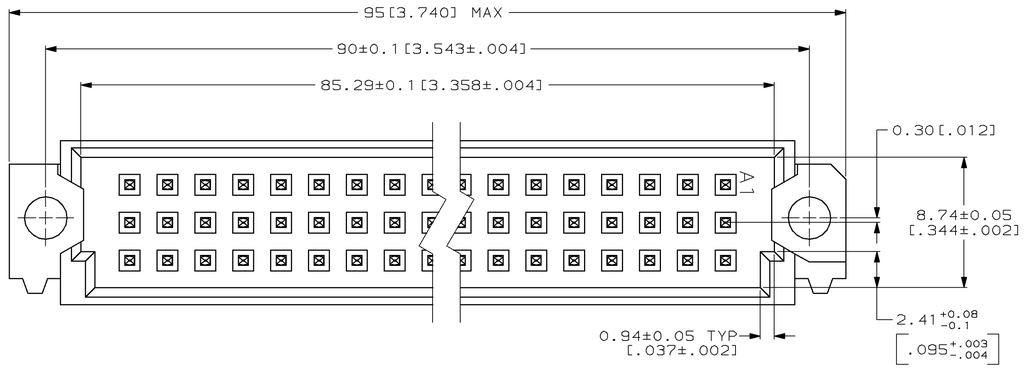
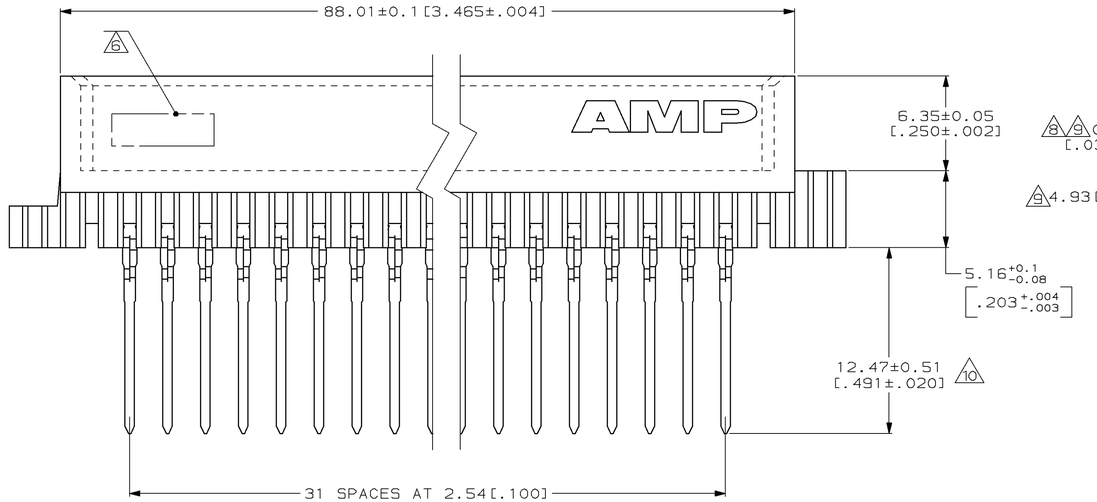
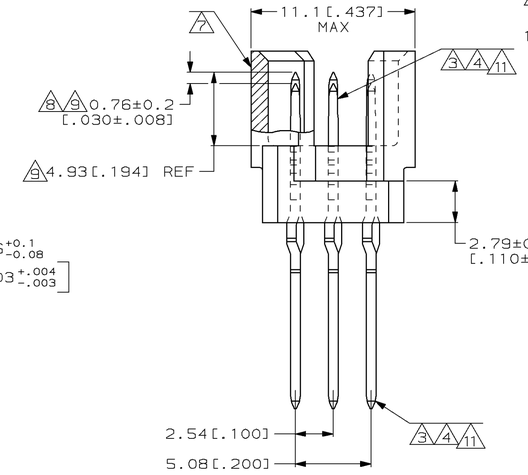
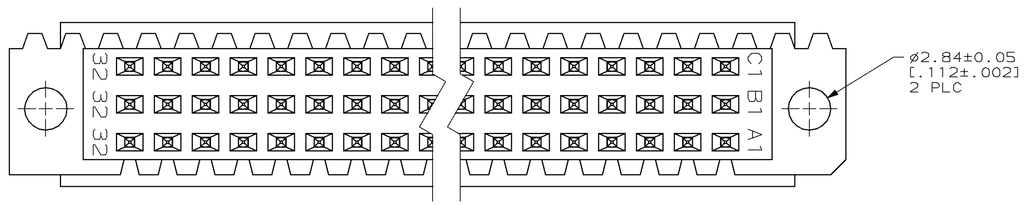
LOC	DIST	P	F
AD	25		

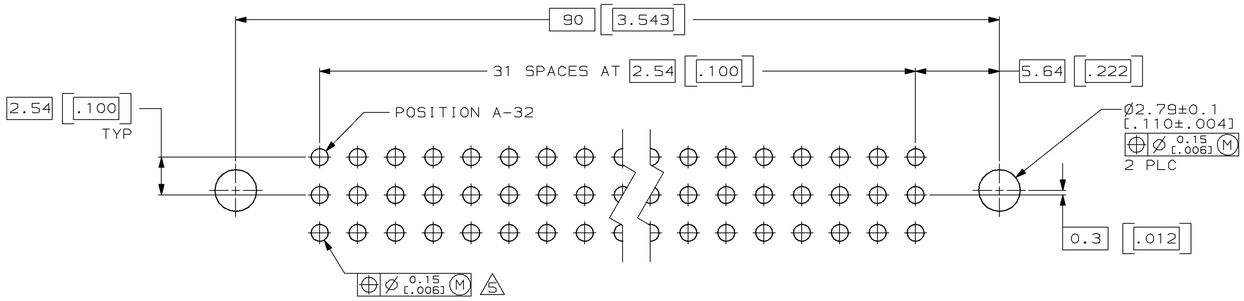
REVISIONS			
ZONE	LTR	DESCRIPTION	DATE	APPD
	H	EC 0504-0087-96	11/18/96	CR











PC BOARD LAYOUT

1. HOUSING MATERIAL: GLASS-FILLED POLYESTER. COLOR: GRAY.
2. POST MATERIAL: PHOSPHOR BRONZE.
3. POST FINISH: DIN 41612 CLASS 3 IN CONTACT AREA. TIN-LEAD PLATE ON POSTS.
4. POST FINISH: DIN 41612 CLASS 2 IN CONTACT AREA. TIN-LEAD PLATE ON POSTS.
5. PC BOARD HOLES REQUIRED FOR ACTION PIN CONTACTS ARE 1.151[.0453] DRILL DIAMETER PLATED THROUGH WITH 0.02-.0.08[.001-.003] COPPER AND 0.008[.0003] MINIMUM TIN-LEAD PLATING. FINISHED HOLE AFTER PLATING, 0.94-1.09[.037-.043] DIAMETER.
6. PART NUMBER, DATE CODE MARKED THIS APPROXIMATE AREA.
7. MARKING ON THIS SIDE.
8. FOR "MFBL" APPLICATIONS, A 2.36[.093] MINIMUM THICK PC BOARD IS REQUIRED. PROGRAMMABLE SEATING TOOL 768216-2 MUST BE USED.
9. TO BE 4.16[.164] REF FOR LAST MAKE PINS AFTER SEATING. POST LENGTH DIFFERENCE BETWEEN SHORT AND LONG PINS TO BE 0.76±0.2[.030±.008] AFTER SEATING.
10. THIS DIMENSION WILL BE 13.23±0.51[.521±.020] AFTER SEATING FOR PINS WITH 4.17[.164] MATING POST.
11. POST FINISH: DIN 41612 CLASS 2 IN CONTACT AREA AND LOWER 5.08[.200] OF TAILS. GOLD FLASH ON REMAINDER.
12. FOR 1.57[.062] THICK PC BOARD APPLICATIONS, USE SEATING TOOL 768211-2. PROGRAMMABLE SEATING TOOL 768216-2 WITH PUSH PINS FOR MAKE FIRST CONTACTS ONLY, CAN ALSO BE USED.

NOTES	POSITIONS LOADED	ROWS LOADED C	ROWS LOADED B	ROWS LOADED A	NO. OF LOADED POSITION	ASSY PART NUMBER
11	1-32	X	X	X	96	1-536067-4
SUPERSEDED BY 536067-5 3	1-32	X	X	X	96	536067-9
4	1-32	X	X	X	96	536067-5

PART NO

DO NOT SCALE PRINT.
UNLESS SPECIFIED
DIMENSIONS IN mm [INCHES]
TOLERANCES ON :
1 PLC DEC ± -
2 PLC DEC ± 0.13[.005]
ANGLES ± -

MATERIAL
HOUSING: 1
POST: 2

FINISH
-
POST: 3 4 11

DR	L. BRINER 1/14/92
CHK	D.C. RUBENDALL 1/15/92
APPD	D.C. RUBENDALL 1/15/92
APPD	K.R. PARMER 1/15/92
PRODUCT SPEC	-
APPLICATION SPEC	-
WEIGHT	-

AMP Incorporated
Harrisburg, PA 17105-3608

NAME
PIN ASSEMBLY, EUROCARD, TYPE "R",
MFBL OR FOR 1.57[.062] PC BOARD

SIZE	CAGE CODE	DRAWING NO
D	00779	536067
SCALE 5:1		SHEET 1 OF 1

CUSTOMER DRAWING